

CSP 光热



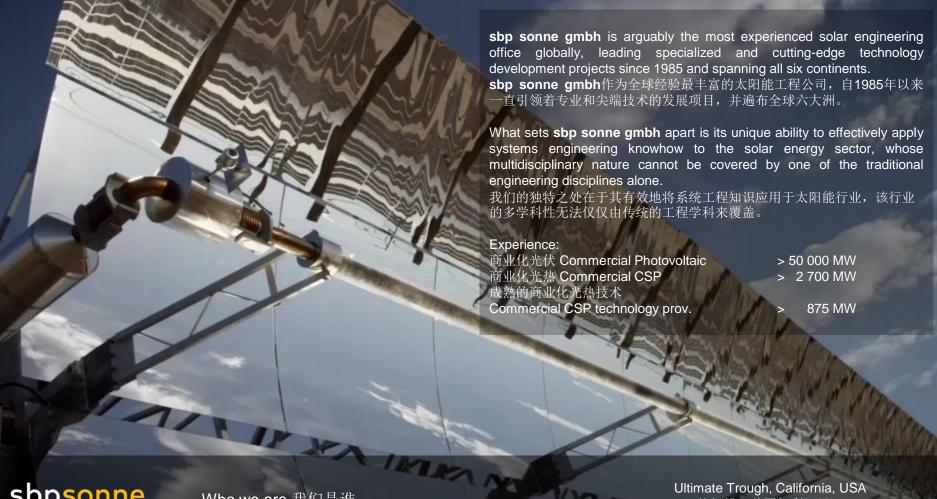
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Structural engineering by sbp – schlaich bergermann partner sbp施莱希·贝格曼工程设计咨询公司



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Who we are 我们是谁

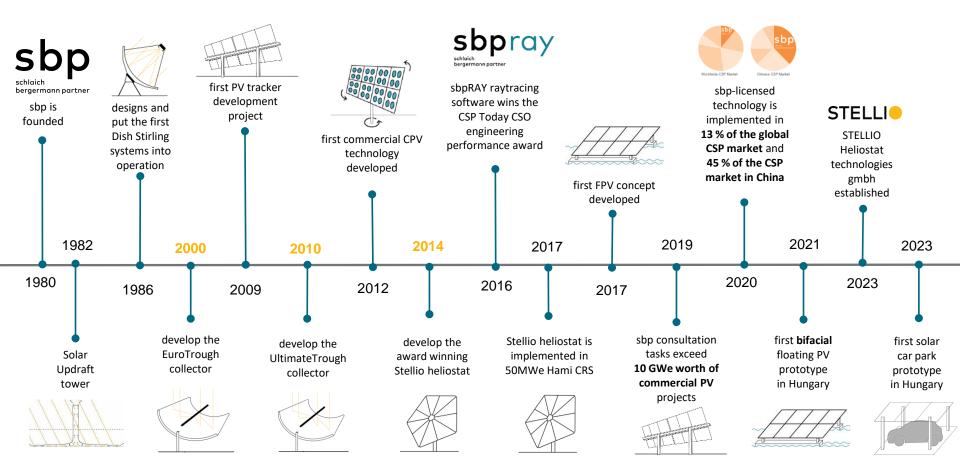
终极槽,美国加利福尼亚

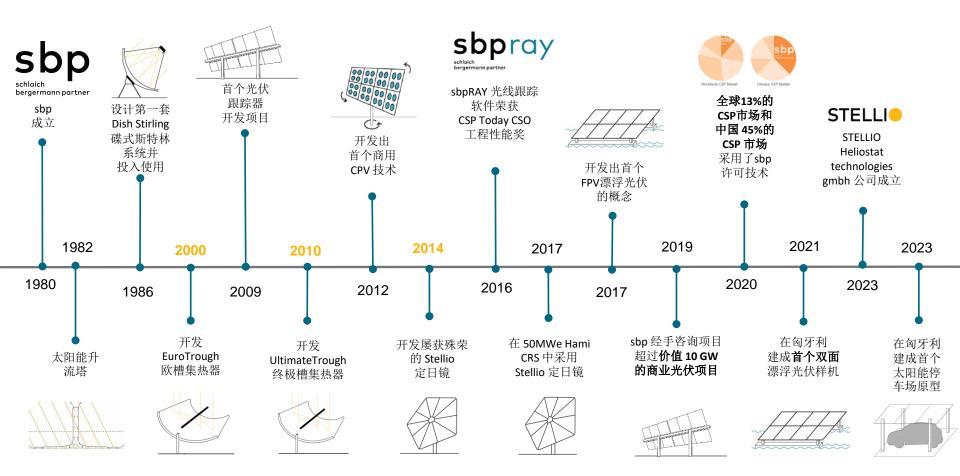




sbp sonne gmbh为客户提供如下服务 offers the following services:

- 多种专业的咨询服务 Multidisciplinary consulting for client and owner
 - 几何数据的相关分析 Interpretation and statistical analysis of meteorological data
 - 效率测算及发电量分析 Efficiency calculation and yield analysis
 - 光学评估及优化 Optical evaluations and optimizations (intercept factors, flux density distribution, and flux control)
 - 结构复核、概念化建模、计算及优化服务 Structural reviews, conceptualization, calculation and optimization services
 - 从结构维度进行光伏系统技经优化 Techno-economic optimisation of all solar energy systems with special focus on structures
 - 结构的载荷概念化模型 Conceptualization and logic of structural stow behaviour
 - 可行性研究 Feasibility studies
- Conception, development, and implementation of solar technologies
 - 样板试验及批量化生产 Planning of prototype and series production
 - 生产及安装监造和相关质量控制 Assembly supervision and quality management during construction
 - 控制咨询及部件设计和参数 Controls engineering and drive units design and specification
- 产品和服务包含 Technology provider / licenser of EuroTrough,
 UltimateTrough, Stellio heliostat, PV Tracker, Floating PV, Agricultural
 PV and Parking lot PV





PV / PV-single-axis tracker 光伏/光伏单轴跟踪器

Introduction: Since 2016 自2016年以来

- Relevancy of PV in the medium-long term 光伏技术的中长期相关性
- Commitment of the company with this technology 公司对该技术的承诺

Consequences:

Research & Development 研发

Understanding of technology requirements, capability to offer added value for the market 了解技术要求,有能力为市场提供附加值

Root Case Analysis 根源分析

Experience in determining reasons for tracker failure in several projects 具有在多个项目中确定跟踪器故障原因的经验

Tracker Technology Development 跟踪器技术开发

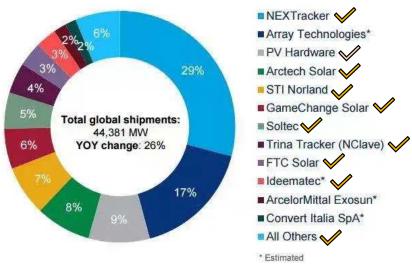
For 3rd party clients, full or partial participation 对于第三方客户,全部或部分参与

Strategic Decision 战略决策 Capitalization 资本化 Knowledge moveable structures 灵活结构知识 WTT know-how 技术诀窍



PV engineering services track record 光伏工程服务业绩 (2016-2023)

sbp sonne reviewed 70%-80% world leading tracker technology. sbp sonne 审查了 70%-80% 全球领先先的跟踪器技术。



Global PV Tracker Market Share Rankings by shipment, 2020

Clients that **specify** sbp sonne structural review: 指定由我司进行结构审查的客户:

- ACWA Power (compulsory exclusive 独家)
- Statkraft (formerly Solar Century, compulsory exclusive 独家)
- Total Energies
- Tracker Technologies Solutions 跟踪技术解决方案
 - 5 developments/design assistances 开发/设计协助
- Root Cause Analysis 根源分析
 - 15 for insurance companies 保险公司
 - 8 for owners 业主
 - 1 for component manufacturer 零部件制造商
- Tracker Reviews 跟踪技术审查 (since 2018)

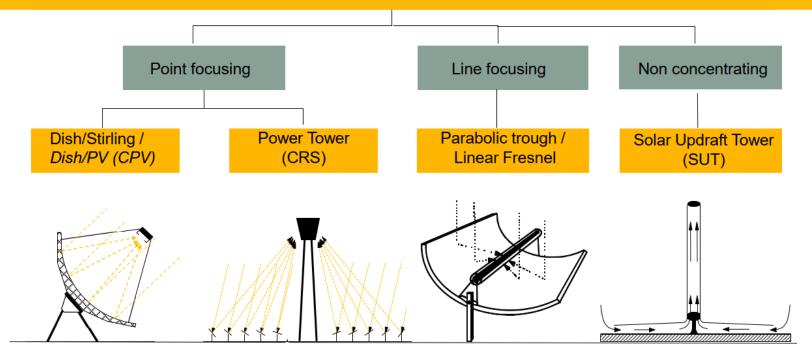
Issued projects 已完成项目: 62

On progress projects 进行中项目: 6

Capacity 容量总和: +50 GW



Solar thermal power plants 太阳能热发电站









- Engineering 工程
- License 许可
- Training 培训
- Quality Control 质量监控



UltimateTrough Technology 终极槽

- Engineering 工程
- License 许可
- Training 培训
- Quality Control 质量监控

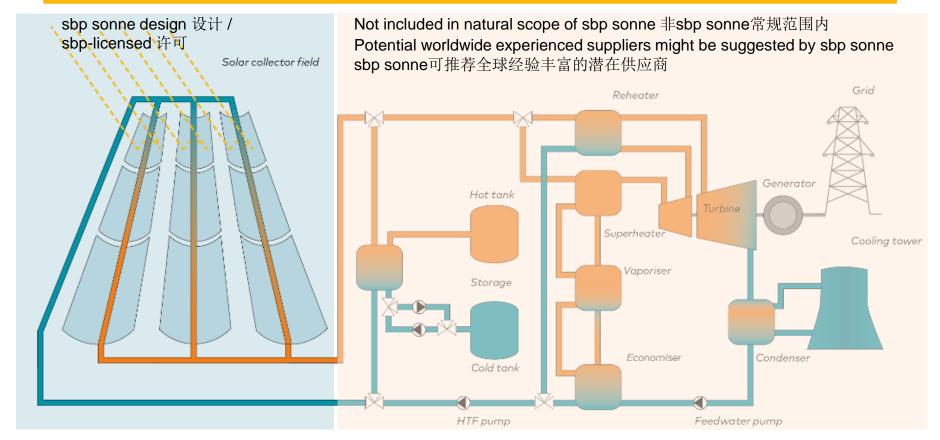


Stellio Technology 巨蜥式定日镜

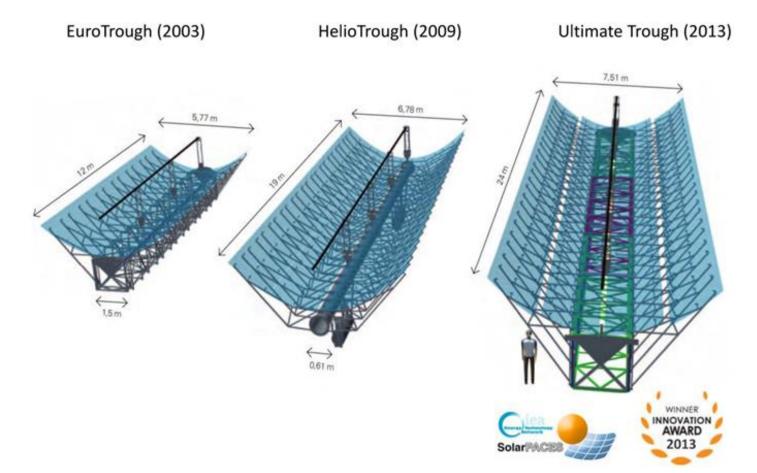
- Engineering 工程
- Turnkey/specialist items supply 一站式交付或专 业物品供应
- Solarfield warranties 太阳能 场保修



Parabolic trough CSP plants 抛物面槽式光热电站











EuroTrough Parabolic Trough Collector 欧槽抛物槽式集热器

Technology provider 技术提供方: sbp sonne, Germany

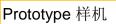
Industrial development partner 工业发展合作伙伴: Flagsol GmbH

Focus of the design 设计着重点

Cost effective + high performance PTC 高性价比及高性能 PTC

Thermal oil as HTF 导热油作为热载体

Mid size solar fields 中型太阳能发电场 / 0.5 Mio m²



 EuroTrough II Prototype 2002, Spain



Test Loop 环路测试

• SKAL ET Test Loop 2003, USA



Commercialization 商业化

• 50 MW Andasol I 2008, Spain





Continuous Optimization + Localication (Egypt, India, China)

持续优化/本土化 (埃及,印度,中国)

- 50 MW Andasol II, 2009
- 50 MW Andasol III, 2011
- 30 MW Kuraymat, 2011
- 50 MW Astexol. 2012
- 50 MW Moron, 2012
- 50 MW, Godavari, 2013
- 50 MW, Shagaya, 2017
- 50 MW Delingha, 2017
- 100 MW Urat, 2020
- 40 MW Zhabuye, 2024





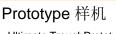
UltimateTrough Parabolic Trough Collector (Thermal Oil)

终极槽抛物面槽式集热器 (导热油)

Technology provider 技术提供方: sbp sonne, Germany Industrial development partner 工业发展合作伙伴: Flabeg SE (+ new partner)

Focus of the design 设计着重点

- +20 % solar field cost reduction 太阳能发电场成本降低
- Molten salt Thermal oil as HTF 熔盘导热油作为热媒燃料
- Large size solar fields中型太阳能发电场 / 1.0 Mio m²



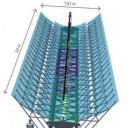
 Ultimate TroughPrototype 2011, Germany



Test Loop 环路测试

• UT Test Loop 2013, USA





Thermal Oil Road Map



Commercialization

商业化

• 40 MW Duba Green ISCC 2018. KSA



Continuous
Optimzation +
Localication
(KSA, China)

持续优化/本土化 (阿联酋,中国)

 Project development pipeline China 2024



UltimateTrough Parabolic Trough Collector (Molten Salt)

终极槽抛物面槽式集热器 (熔盐)

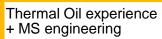
Technology provider 技术提供方: sbp sonne, Germany

Industrial development partner工业发展合作伙伴:

Local Chinese Partner 中国本地合作伙伴

Focus of the design (see previous slide)

设计着重点同上页



导热油经验+熔盐工程学

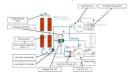
- Ultimate TroughPrototype 2011. Germany
- UT Test Loop (Oil) 2013, USA
- 40 MW DUBA Green ISCC 2018. KSA



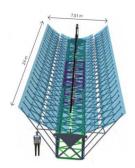
MS Test Loops

熔盐环路测试

UT Test Loop 2024, China



- Demonstrate feasibility of critical parts and procedures 旋转接头
- · Swivel joints
- Filling and drainage procedures
- Chinese Partner familiarizes itself with the technology
- · Establish supply chain
- Localization (optional)



Molten Salt (MS) Road Map 2024+



Commercialization

商业化

• 展示关键部件和程序的可行性

• 填充和排水程序

• 建立供应链

• 本土化 (可选)

• 中国合作伙伴熟悉技术

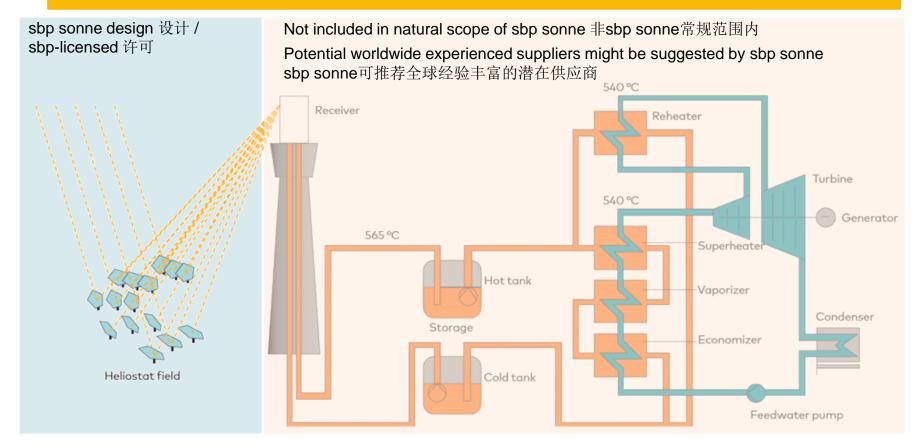
• Project development pipeline by Chinese Partner China 2025 中国合作伙伴中国 2025 的项 目开发计划 Continuous
Optimzation +
Localication
(China)

持续优化/本土化 (中国)

 Project development pipeline China + international 2026 中国/国际项目开发计划2026

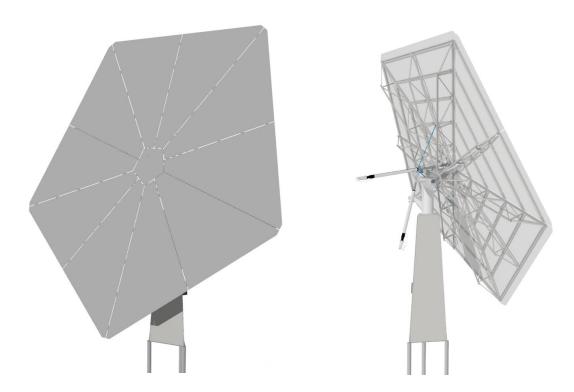


Power tower CSP plants 塔式太阳能热电站





STELLIO Heliostat (2015) 巨蜥五边形定日镜系统









Heliostat size, optical quality, tracking strategy, shading/blocking, astigmatism effects

定日镜尺寸、光学质量、跟踪策略、遮光/遮挡、散光效应



Solar energy yield, mirror area & solar field size

太阳能产量、反射镜面积和太阳场大小

Structure/material, manufacturing, assembly, installation

结构/材料、制造、组装、安装



Heliostat cost

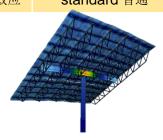
定日镜成本



Why is Stellio different? Don't compare apples to oranges... Stellio的特别之处

Holistic approach: Not only cost/m² is optimized but...整体方案:不仅优化了每平方米的成本,而且...

	Conventional Heliostat 普通定日镜	Stellio Heliostat 巨蜥式定日镜	Effect 效果	Pro /Con
Shape 形状	rectangular 矩形	pentagon 五边形	à denser solar field 更密集的太阳场	+
Size 尺寸	5-100 m²	50 m²	à optimized kg/m² + RMB/m² 优化每平米的承重及价格	+
Structural usage 结构用途	unbalanced 失衡	even 平衡	à better stiffness + optics 更好的硬度和光学性能	+
Optical quality 光学质量	standard 普通	high 高	à equals to 8.2% investment cost saving 相当于节省 8.2% 的投资成本	+
Continuous tracking 持续跟踪	not available 不可行	available 可行	à equals to 0.7% investment cost saving 相当于节省 0.7% 的投资成本	+
Shading blocking 阳光遮挡	standard 普通	optimum 优化	à equals to 0.6% investment cost saving 相当于节省 0.6% 的投资成本	+
Astimatism effects 散光效应	standard 普通	optimum 优化	à equals to 0.9% investment cost saving 相当于节省 0.9% 的投资成本	+



Stress under dead weight 自重压力



Value	Measurement	Specification	Description	튙 1000 -
SDx	0.81 mrad		Slope deviation in x-direction (rms)	ui sp
SDy	0.87 mrad		Slope deviation in y-direction (rms)	ξ 0-
SDrad	0.81 mrad		Slope deviation in rad-direction (rms)	1000

Conventional

Heliostat

普通定日镜

simple 简易

no jigs 无夹具

standard steel structure

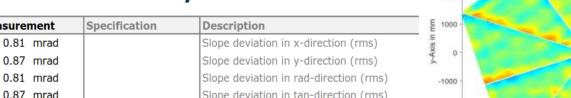
(heavy)

mrad				Slope deviation in tan-direction (rms)		
mrad	<=	1.30	mrad	Slope deviation total (rms)	-2000 -	

1.19 -3000







Stellio

Heliostat

巨蜥式定日镜

complex 复杂

precision jigs 精密夹具

customized steel

structure

0.81 mrad

标准钢结构 (重型) 定制钢结构 Slope Deviation in mrad of Heliostat F1 00042 in y-Direction INGEMETAL (positive = normal vector is tilted in negative y-direction) **CSP Services** 4000 3000 **QDec Measurement Summary** 2000

high industrialization potential 工业化潜力大,相当于节省8-14%的投资成本

2000

x-Axis in mm

3000

Effect

效果

à higher optical quality 更高的光学质量

à equals to 8-14% investment cost saving through

Pro

/Con

SDtan

SDtotal

Kinematics 运动学

Mirror assembly 镜面安装

Procurement cost efficiency

采购成本效益

Performance (yield) improved by 10% due to advanced engineering

由于采用了先进的工程技术,性能(产量)提高了10%



→ appropriate consideration in tenders required and Stellio quality to be maintained 需在招标中给予适当考量,与此同时Stellio的质量不受影响

Cost only partially optimized

部分优化了成本



further cost savings possible (10-15%) by industrialisation of manufacturing, assembly, installation 通过制造、装配和安装的工业化,可进一步节约成本(10-15%)



Multidisciplinary consulting for client and owner (CSP) – selection – 为客户和业主提供多学科咨询(光热) – 可选 –

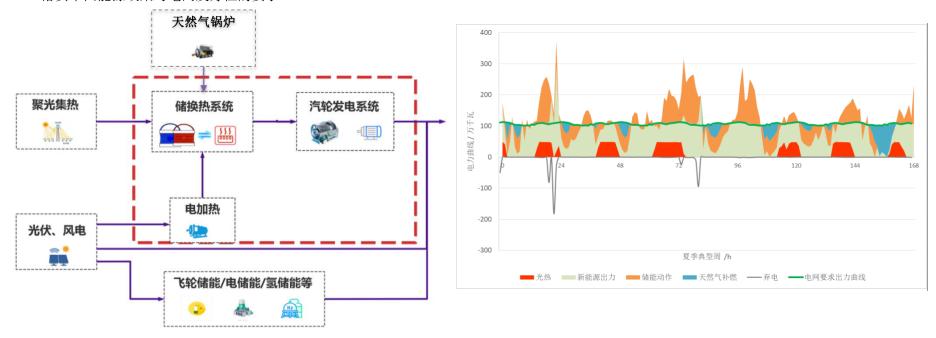
Service 服务	Content 内容	Related Companies 关联企业	Power Tower 塔式	Parabolic Trough 抛物面槽式
Solar Power Plant 太阳能发电厂 + Solar Field Layout 太阳能发电场布局 • Feasibility studies 可行性研究 • Conceptual design 概念设计 • Detailed design 详细设计 • Optimization 优化	 Interaction with combined PV + wind systems 光伏+风能系统相互结合 Application of requested electricity delivery schemes 应用所要求的电力输送方案 Implementation of Chinese Energy policy requirements for grid friendliness 落实中国能源政策对电网友好性的要求: Peak shaving 削峰填谷 Reduction of dumped share of PV & Wind 减少光伏和风能的倾销份额 Reduction of natural gas/ purchased electricity 减少天然气/外购电力 Provision of grid stability 提供电网稳定性 Efficiency calculation 效率计算 Yield analysis 产量分析 Economic optimization of power plant components: (Power block, TES, eTES, battery, heat exchanger etc.) 发电厂组件的经济优化: (功率模块、TES、eTES、电池、热交换器等) Comparison of competing technologies 竞争技术比较 	All services by sbp sonne 提供所有服务	X	X



Multidisciplinary consulting for client and owner (CSP) 为客户和业主提供多学科咨询(光热)

Implementation of Chinese Energy policy requirements for grid friendliness

落实中国能源政策对电网友好性的要求





Multidisciplinary consulting for client and owner (CSP) – selection – 为客户和业主提供多学科咨询(光热) - 可选 -Polatod

Multidisciplinary consulting for client and owner (CSP) 为客户和业主提供多学科咨询(光热)

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sbp sonne

Geotecnical Engineer

地质工程师

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CSP Services

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CSP Services

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Service 服务	Content 内容	Related Companies 关联企业	Power Tower 塔式	Parabolic Trough 抛物面槽式
Interpretation and statistical analysis of meteorological data 气象数据的解释和统计分析	 Extreme wind analysis 极端风力分析 Definition of design wind load according to Chinese code 根据中国规范定义设计风荷载 	sbp sonne Wind Engineer 风能工程师	X	X

Optimzation of foundation systems according site conditions

Optimzation of intercept and energy yield 优化截流和能源产出

Interface to Powerblock control 关于Powerblock的控制界面

Flux control and interface to receiver 流量控制和接收器接口

Determination of optical parameters, errors, intercept

On site support during fabrication, construction, erection,

commissioning 在制造、施工、安装和试运行期间提供现场支持

Adoption of operation strategies 采用运营战略

根据现场条件优化地基系统

Cloud passages 云通道

光学参数、误差和截距的测定

Foundation design

基础设计

Aim point strategy

瞄准点战略

Solar field control

太阳能场控制

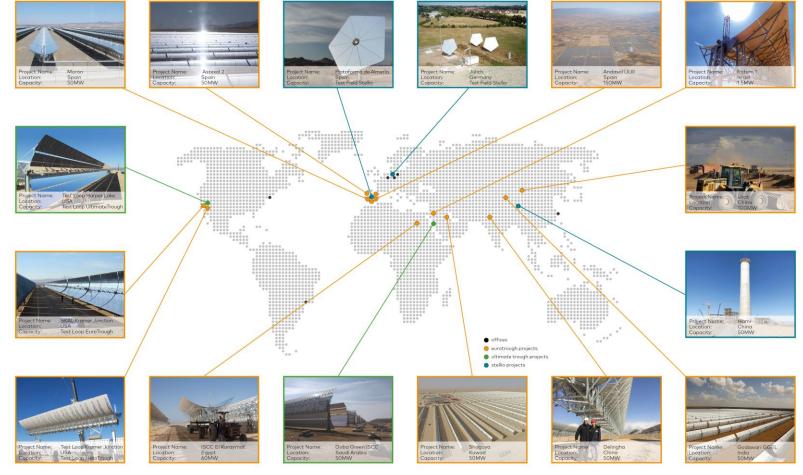
Solar field / collector

characterization

太阳能场/集热器特性分析

质量管理 and more 以及更多

Quality management





sbp sonne projects around the world 项目遍布全世界



Client: Marquesado Solar S.L, Spain

Location: Aldeire, Spain

Scope of work: EuroTrough licence package,

design, structure, drive technology, detailed engineering, tender documents,

fabrication and site supervision

Aperture: 497,000 m²

The 50 MW solar thermal power plant Andasol III is based on the Eurotrough design. The plant is situated in close vicinity to the power plants Andasol 2 and 3. The collector field covers an area of approximately 1,300 m x 1,500 m and consists of 152 loops respectively 7,296 solar collector elements (SCEs). The thermal storage allows an operation of the plant with nominal output for 7.5 hours after sunset. The power plant produces approximately 179 GWh annually, providing up to 200,000 people with electricity.



Client: CGN Delingha Solar Energy Co.

Location: Delingha, China

Scope of work: EuroTrough license package for tender

and execution phase including engineering supervision during

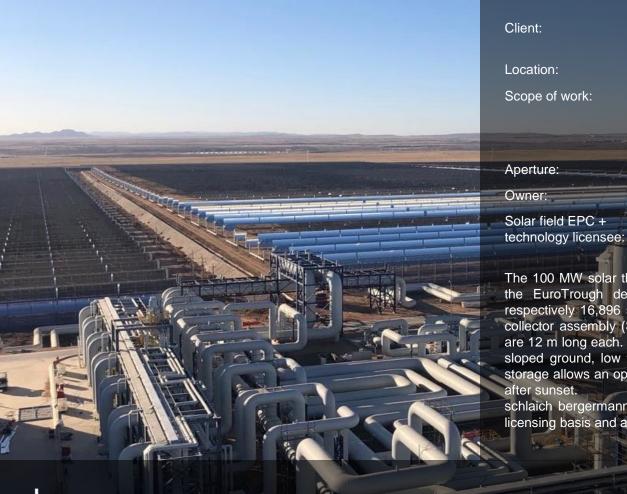
fabrication and assembly

Aperture: 620,000 m²

The 50 MW solar thermal power plant Delingha is designed on the base of the EuroTrough design. The collector field consists of 190 loops respectively 9,120 single trough collector elements (SCEs). One solar collector assembly (SCA) consists of 12 solar collector elements which are 12 m long each. The design was adapted to the local wind loads, 1% sloped ground, low temperatures and Chinese standards. The thermal storage allows an operation of the plant with nominal output for 9.5 hours after sunset, schlaich bergermann partner provided the EuroTrough technology on a licensing basis and actively assisted fabrication and assembly.

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Selected project 项目案例



Client: Urat 100MW Parabolic Trough CSP

Project

Location: Urat, Inner Mongolia, China

Scope of work: EuroTrough license package for tender

> and execution phase including engineering supervision during fabrication and assembly

Aperture: 1,115,000 m²

China Shipbuilding New Power (CSNP)

Solar field EPC + Royal Tech CSP Ltd.

The 100 MW solar thermal power plant Urat is designed on the base of the EuroTrough design. The collector field consists of 352 loops respectively 16,896 single trough collector elements (SCEs). One solar collector assembly (SCA) consists of 12 solar collector elements which are 12 m long each. The design was adapted to the local wind loads, 1% sloped ground, low temperatures and Chinese standards. The thermal storage allows an operation of the plant with nominal output for 10 hours after sunset.

schlaich bergermann partner provided the EuroTrough technology on a licensing basis and actively assisted fabrication and assembly.

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Selected project 项目案例



Client: Zhabuye 40MW Parabolic Trough CSP

Project

Location: Zhabuye, Tibet, China

Scope of work: EuroTrough license package for tender

and execution phase including engineering supervision during fabrication and assembly

Aperture: 621,000 m²

Owner: Baowu

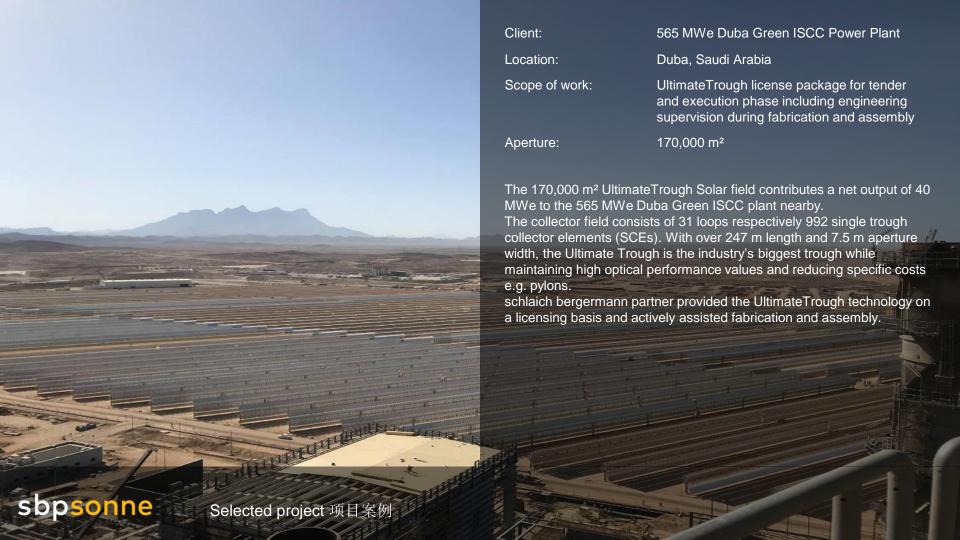
Solar field EPC + China Shipbuilding New Power (CSNP) technology licensee:

The 40 MW solar thermal power plant Zhabuye is designed on the base of the EuroTrough design.

The collector field consists of 190 loops respectively 9,120 single trough collector elements (SCEs). One solar collector assembly (SCA) consists of 12 solar collector elements which are 12 m long each.

The thermal storage allows an operation of the plant with nominal output for 16 hours after sunset.

schlaich bergermann partner provided the EuroTrough technology on a licensing basis and actively assisted fabrication and assembly.





Client: Dongfang Boiler Group Co., Ltd.

Location: Hami Kumul, China

Scope of work: Structural design incl. adaptions. Solar field layout, performance calculation. Support for: Chinese procurement, site works, QA, commissioning. Design of a BCS (beam characterization system), and software

development.

Output: 50 MWe

The project is part of the first batch of Concentrated Solar Power demonstration projects in China. The Stellio heliostat developed by sbp with partners is used here for the first time. The entire solar field was planned in cooperation with our Spanish partners. Steel construction, mirrors, electrical system and part of the control technology are supplied by local companies. For the assembly of the 14'500 heliostats a semi-automatic assembly line developed by our Spanish partner and leased to the client was installed and operated on site. Apart from the first commercial use of the heliostat, particular challenges lie in the coordination of the companies involved, in the quality assurance of components and assembly as well as the working conditions in winter at temperatures below -20 °C.











中国电力工程顾问集团西北电力设计院有限公司

































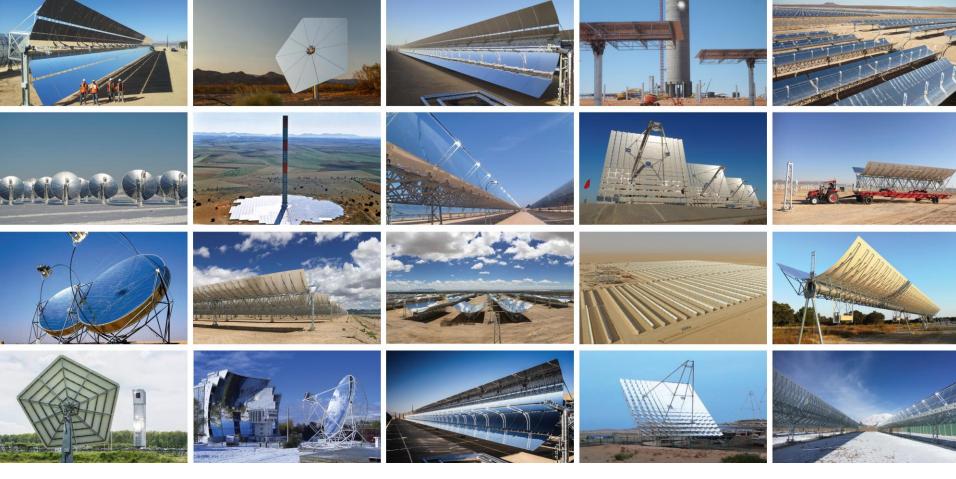










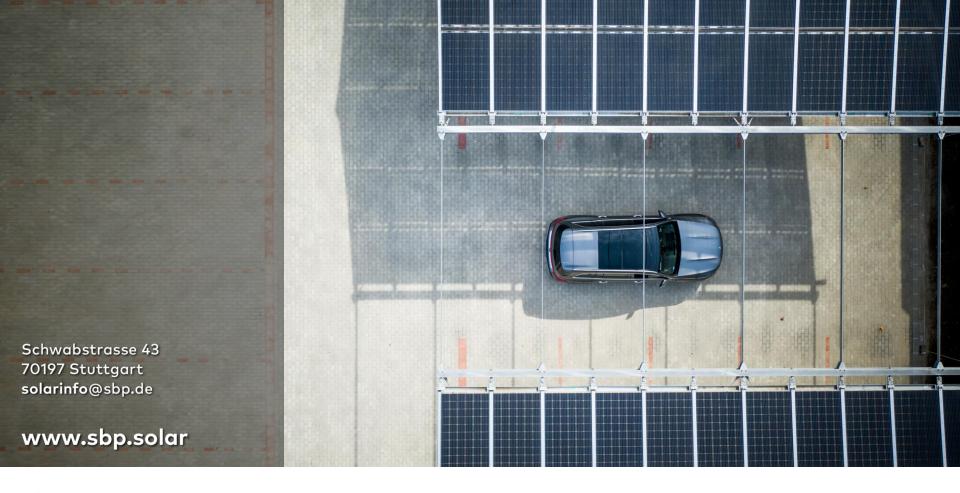


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Solar thermal power 光热项目



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